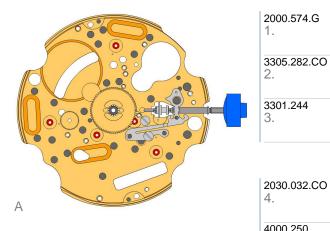


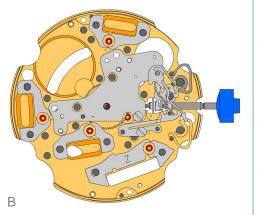
Cannon pinion with driver (Aig.2)

Hour wheel (counter 24h)

Main plate

 \bigcirc



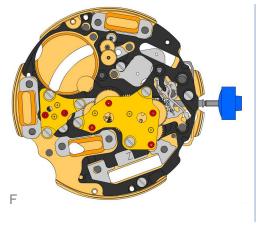


Centre bridge Centre bridge held by 1 screw 4000.250.
Screw
Sliding pinion
Setting stem
Setting lever
Setting lever jumper (3 positions) Setting lever jumper held by 1 screw 4000.250.
Yoke (3 positions) Parts 3015.081 and 3905.067 must be exchanged together.
Yoke spring Tensioning the spring arm.
Pusher jumper B Put the grey jumper between the two posts on the further side.
Pusher jumper A Put the yellow jumper between the two posts on the closer side.
Stator Mark Z on stator.
Stator (counter 6h, 9h, chrono)
Stator (counter 6h, 9h, chrono)
Stator (counter 6h, 9h, chrono)
Screw

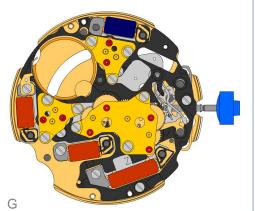


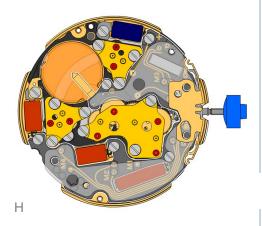
	3603.079 19.	G	Plastic bracket Plastic bracket held by 4 screws 4000.250.
	4000.250 20. T	8	Screw
	3715.094.RK 21.	۲	Rotor
	3715.094.RK 22.	۲	Rotor
C			
	3147.046.CO 23. +		Intermediate wheel
	3136.142.CO 24.	۲	Second wheel (long)
	3147.047.CO 25. +		Intermediate wheel (chrono)
	3136.144.CO 26.	$\overline{\ }$	Chronograph wheel (Aig.2)
	3122.056.CO 27.		Third wheel
	2020.148.G 28.		Train wheel bridge Train wheel bridge held by 3 screws 4000.250.
	4000.250 29. T	\otimes	Screw
	3715.095.RK 30.	۲	Rotor
	3147.048.CO 31. +	۲	Intermediate wheel (counter)
	3007.056.CO 32.	\odot	Minute wheel (counter 24h)
E	3402.008.CO 33. †	•	Minute counting wheel





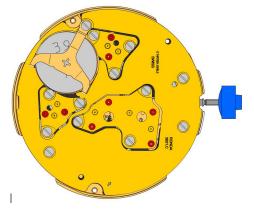
2020.149.G 34.		Counter train wheel bridge Counter train wheel bridge held by 3 screws 4000.250.
4000.250 35. T		Screw
3715.095.RK 36.	۲	Rotor
3147.053.CO 37. +	۲	Intermediate wheel (counter 1/10sec)
3402.016.CO 38. †	$\overline{oldsymbol{\circ}}$	Counting wheel 1/10 sec





2020.149.G 39.	Counter train wheel bridge Counter train wheel bridge held by 3 screws 4000.250.
4000.250 40. T ♥	Screw
3621.053.RK 41.	Coil Attention: Please hold the coil only on the grey coil core. Coil held by 1 screw 4000.250.
3621.054.RK 42.	Coil (counter 9h, chrono) Attention: Please hold the coil only on the grey coil core. Coil held by 1 screw 4000.250.
3621.054.RK 43.	Coil (counter 9h, chrono) Attention: Please hold the coil only on the grey coil core. Coil held by 1 screw 4000.250.
3621.055.RK 44.	Coil (counter 6h) Attention: Please hold the coil only on the grey coil core. Coil held by 1 screw 4000.250.
4000.250 45. ฃ ⊚	Screw
3601.118 46.	Contact strip Contact strip held by 1 screw 4000.250.
4000.250 47. T ©	Screw
3603.034 48.	Battery insulator
0040 444 5050	
3612.144.5050 49.	Electronic module Electronic module held by 5 screws 4000.248. Electronic measurements may be realised now.
4000.248 50. т ⊚	Screw
3603.069 51.	Circuit insulator
3601.107.G 52.	Pusher contact spring



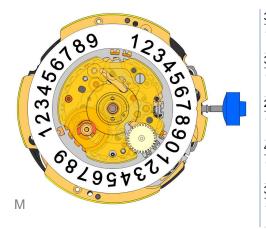


2130.137.G.M01.5051C	Electronic module cover
53.	Electronic module cover held by 3 screws 4000.250.
3600.010.HGF 54.	Battery 395
3601.109.G	Bridle +
55.	Bridle held by 1 screw 4000.250.
4000.250 56. T ⊚	Screw

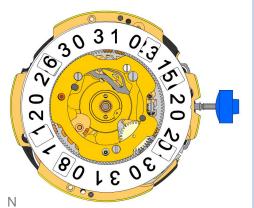


	2000.574.G 57.		Main plate
	3004.164 58.	000	Setting wheel
	3004.164 59.	000	Setting wheel
	3007.054.CO 60.	•••	Minute wheel
5	2130.143 61.		Minute train bridge Minute train bridge held by 2 screws 4000.305.
	4000.305 62. ⊧	0	Screw
	3004.227 63.	•	Tens indicator driving wheel The short tooth of the tens indicator driving wheel must point to the center of the movement.
	3500.075 64.	\sim	Tens jumper
K	2130.142 65.		Tens jumper maintaining plate Tens jumper maintaining plate held by 2 screws 4000.306. Place the spring loaded bracket outside of the tens jumper.
	4010.306 66. ⊨	8	Screw
0 00	3301.242 67.	0.	Hour wheel (Aig.2)
	3315.016 68.	0	Friction spring
	3004.224.CO 69.		Date indicator driving wheel
	3500.049 70.	~	Date jumper

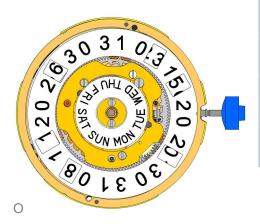




3504.214.AF.1. 71.	A starter and star	Units indicator (standard) Nick of the indicator at 3 o'clock.
3147.054 72.	AND	Tens intermediate wheel
2130.163 73.		Date indicator maintaining plate Date indicator maintaining plate held by 1 screw 4000.282.
4000.282 74. ⊧	Ð	Screw
3905.070 75.	\square	Date jumper spring Insert the date jumper spring in the provided opening.



3504.216.AF. 76.	1.A 30 31 0 0 16 05	Tens indicator (standard) Nick of the indicator at 3 o'clock.
3500.055 77.	Z	Day jumper
3004.175 78.	000	Day finger
2130.162.G 79.	0	Date mechanism maintaining plate Date mechanism maintaining plate held by 2 screws 4000.312 and 1 screw 4000.300.
4000.312 80. ⊨	٢	Screw



3508.155.AQ.E.A	Day indicator (standard)
2130.164.G 82.	Day indicator maintaining plate Day indicator maintaining plate held by 2 screws 4000.311.
4000.311 83. [▶]	Screw
3506.072.G 84.	Dial support



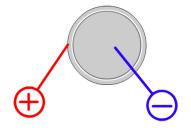
8200 85.	8	Moebius 8200
9014 86.	i	Moebius 9014
124 87.	ð	Jismaa 124
9020 88.	i	Moebius 9020

7

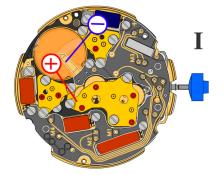


RONDA Electronic measurements

5051.C

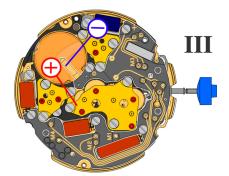


Battery	395
Voltage	1.55 V



Setting stem in position I, calendar not in gear, 60 s measuring interval for rate and consumption:

Typical consumption Maximal consumption	1.32 μΑ 1.65 μΑ
Rate	-10s/M +20s/M.
Lower working voltage limit	1.20 V

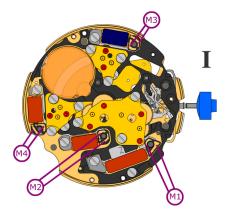


Setting stem in position III, 60 s measuring interval:

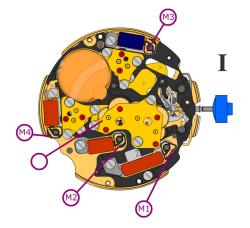
Typical consumption Maximal consumption 0.10 μΑ 0.30 µA



5051.C



Coil resistance M1	1.90 kΩ 2.10 kΩ
Coil resistance M2	1.68 kΩ 1.88 kΩ
Coil resistance M3	1.68 kΩ 1.88 kΩ
Coil resistance M4	1.68 kΩ 1.88 kΩ



Coil isolatior	M1/M2/M3/M4	∞
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Ι

Signal generator (4.9 ms, 8 Hz):

Lower working voltage limit M2/M3/M4

1.20 V

kΩ