



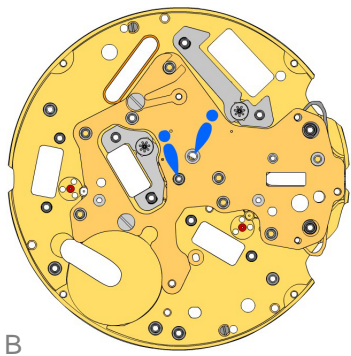








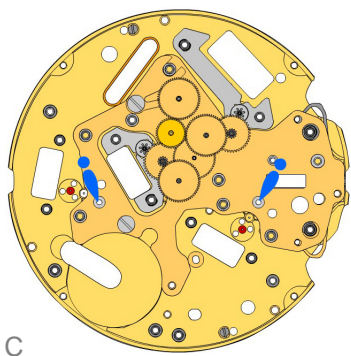









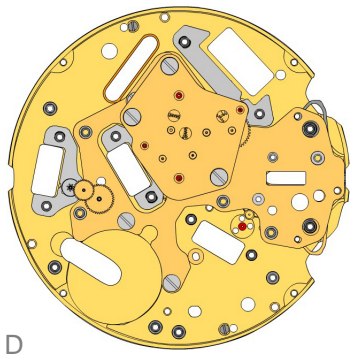
2000.700.CO 1.		Main plate
3406.038 2.		Pusher jumper A Put the yellow jumper between the two posts on the closer side.
3406.030 3.		Pusher jumper B Put the grey jumper between the two posts on the further side.
3305.364.CO 4.		Canon pinion (Aig.1)









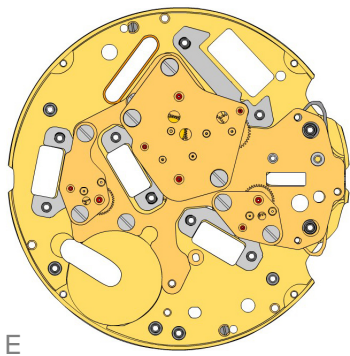
2030.029 5.		Center bridge Center bride held by 2 screws 4000.250.
4000.250 6.		Screw
3406.040 7.		Friction spring Friction spring held by 1 screw 4000.250.
4000.250 8.		Screw
3622.055 9.		Stator
3622.054 10.		Stator chrono Mark  1  on stator.
3715.119.RK 11.		Rotor
3715.119.RK 12.		Rotor











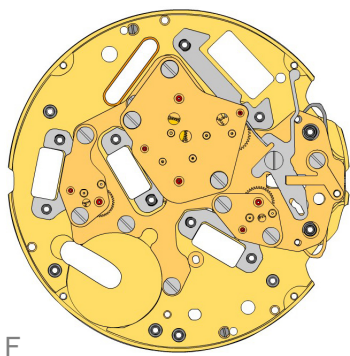
3147.073.CO 13.		Intermediate wheel
3147.074.CO 14.		Intermediate wheel chrono
3122.067.CO 15.		Third wheel
3136.180.CO 16.		Chronograph wheel
3136.179.CO 17.		Second wheel
3136.178.CO 18.		Small second wheel
3004.203.CO 19.		Reverse wheel







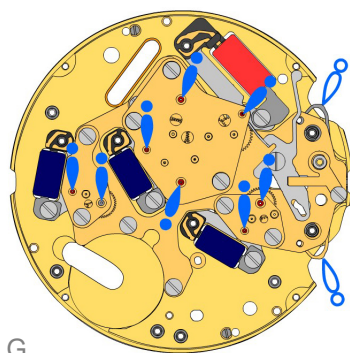
2020.188.G 20.		<b>Train wheel bridge</b> Train wheel bridge held by 2 screws 4000.250.
4000.250 21.		<b>Screw</b>
3622.039 22.		<b>Stator counter (cpt 6h and 9h and chrono)</b>
3402.012.CO 23.		<b>Minute counting wheel (30min)</b>
3715.120.RK 24.		<b>Rotor</b>
3147.076.CO 25.		<b>Intermediate wheel (counter 30min)</b>



2020.191.G 26.		<b>Counter train wheel Bridge (2h30)</b> Train wheel bridge held by 2 screws 40000.250. Mark [2].
4000.250 27.		<b>Screw</b>
3622.039 28.		<b>Stator counter</b>
3402.013.CO 29.		<b>Counting wheel (1/10 s)</b>
3715.120.RK 30.		<b>Rotor</b>
3147.075.CO 31.		<b>Intermediate wheel (counter 1/10 s)</b>
2020.190.G 32.		<b>Counter train wheel bridge</b> Train wheel bridge held by 2 screws 40000.250. Mark [1].
4000.250 33.		<b>Screw</b>





3016.029 34.		<b>Stop lever</b> Stop lever held by 1 screw 4000.249.
4000.249 35.		<b>Screw</b>
2130.222 36.		<b>Maintaining plate</b> Maintaining plate held by 1 screw 4000.248.
4000.248 37.		<b>Screw</b>




G

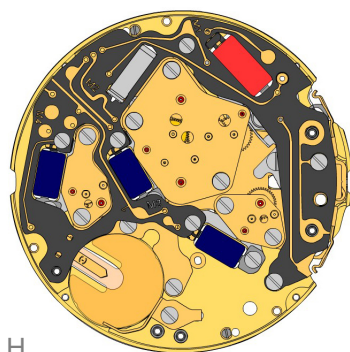
3621.072.RK  
38.  **Coil centre**  
Attention: Please hold the coil only on the grey coil core.

3621.055.RK  
39.  **Coil counter**  
Attention: Please hold the coil only on the grey coil core.

3621.055.RK  
40.  **Coil counter**  
Attention: Please hold the coil only on the grey coil core.


3621.055.RK  
41.  **Coil counter**  
Attention: Please hold the coil only on the grey coil core.


4000.250  
42.  **Screw**





H

3603.089  
43.  **Battery insulator**

3601.134  
44.  **Pusher contact spring**

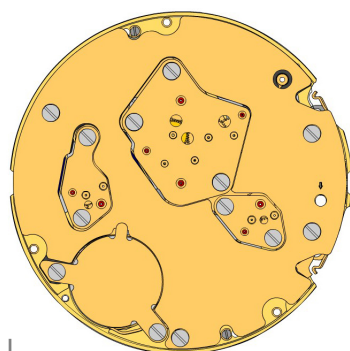
3612.218  
45.  **Electronic module**  
Electronic module held by 6 screws.

4000.248  
46.  **Screw**  
4 screws 4000.248 for pressing the module on the coils.

4000.250  
47.  **Screw**  
2 screws 4000.248 for pressing the module on the 2 posts.


3601.132.G  
48.  **Lateral bridle**  
Lateral bridle held by 1 screw 4000.250.

4000.250  
49.  **Screw**




I

3603.090  
50.  **Circuit insulator**

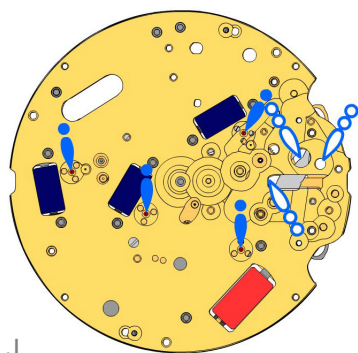
2130.206.G.M01.8040N  
51.  **Electronic module cover**  
Electronic module cover held by 4 screws 4000.250.

4000.250  
52.  **Screw**

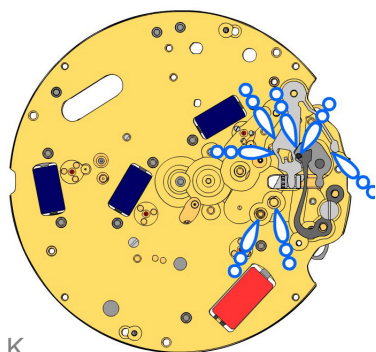
3600.010.HGF  
53.  **Battery 395**

3601.133.G  
54.  **Bridle +**  
Bridle + held by 2 screws 4000.250.

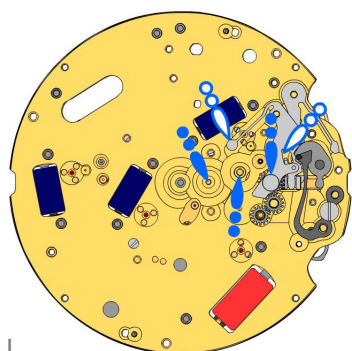
4000.250  
55.  **Screw**



J



K



L

 2000.700.CO  
56. Main plate

 3017.054.CO  
57. Setting lever

 3001.046  
58. Sliding pinion

 3015.088  
59. Yoke (3 positions)

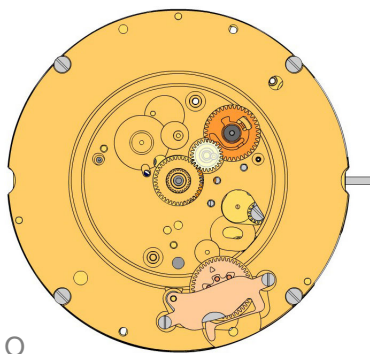
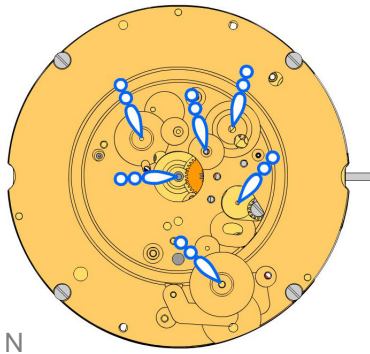
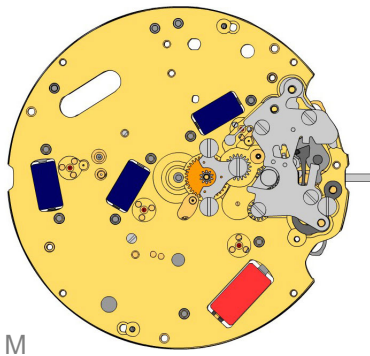
 3905.063  
60. Setting lever jumper  
Lever held by 1 screw 4000.282.



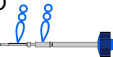













 4000.282  
61. Screw

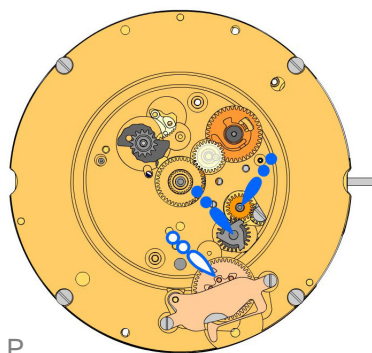
 3004.200  
62. Corrector setting wheel

 3004.200  
63. Corrector setting wheel

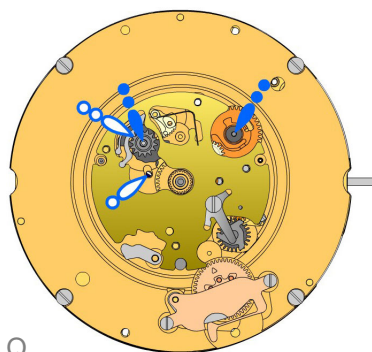
 3015.087.CO  
64. Setting wheel yoke






2130.208 65.		<b>Setting mechanism cover</b> Setting meca cover held by 4 screws 4000.305.
4000.305 66.		<b>Screw</b>
3000.203.CO 67.		<b>Setting stem</b>
3004.222 68.		<b>Intermediate setting wheel</b>
3007.079.CO 69.		<b>Minute wheel</b>
2130.209 70.		<b>Minute train bridge</b> Minute train bridge held by 3 screws 4000.278.
4000.278 71.		<b>Screw</b>
2000.672.G 72.		<b>Main plate retro</b> Minute plate retro held by 4 screws 4000.248.
4000.248 73.		<b>Screw</b>
3004.220 74.		<b>Tens indicator driving wheel</b> The short tooth of the tens indicator driving wheel must point to the center of the movement.
3500.072 75.		<b>Tens jumper</b>
2130.187 76.		<b>Tens jumper maintaining plate</b> Tens jumper maintaining plate held by 2 screws 4000.279. Tensioning the spring arm.
4000.279 77.		<b>Screw</b>
3301.292.CO 78.		<b>Hour wheel</b>
3004.208.CO 79.		<b>Date indicator driving wheel</b>
3147.061 80.		<b>Intermediate date wheel</b>









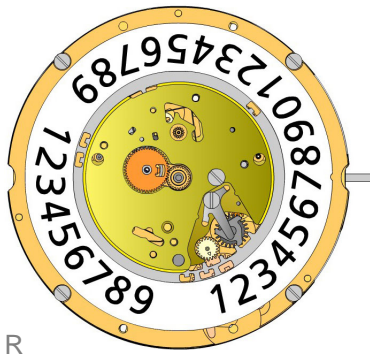
P



Q

3404.006.CO 81.		<b>Day cam</b> Place parts as shown on graphics.
3406.032 82.		<b>Day rack</b>
3406.031 83.		<b>Day rack lever</b>
3147.066.CO 84.		<b>Date corrector setting wheel</b>
3507.059.CO 85.		<b>Date corrector wheel</b>




















2130.191 86.		<b>Date indicator plate</b>
3905.068 87.		<b>Date corrector spring</b> Date corrector spring held by 1 screw 4000.244.
4000.244 88.		<b>Screw</b>
3905.066 89.		<b>Day rack lever spring</b> Tensioning the spring arm.
3500.068 90.		<b>Date jumper</b>
3500.069 91.		<b>Day jumper</b> Tensioning the spring arm.

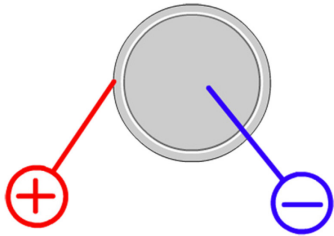


R

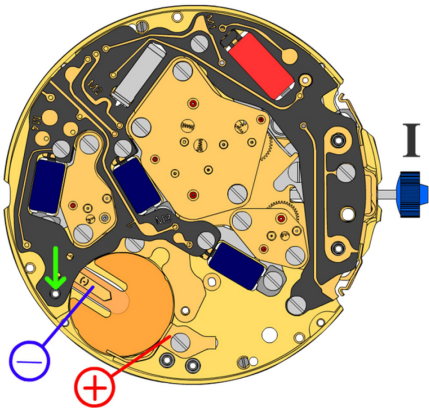


S

3504.234.AD.1.A 92.		<b>Units indicator (standard)</b> Nick of the indicator at 3 o'clock.
2130.192 93.		<b>Date indicator maintaining plate</b> Date indicator maintaining plate held by 1 screw 4000.250.
4000.250 94.		<b>Screw</b>
3905.064 95.		<b>Date jumper spring</b> Insert the date jumper spring in the previous opening.
3907.047 96.		<b>Day finger flange</b> Stem pos III: Turn crown forwards until the date jumps. Stem pos II: Move the date until the nick is at 3 o'clock.
3004.211 97.		<b>Day finger</b> Position the end of the teeth against the day came pinion while turning softly in counterclockwise direction.
3004.212 98.		<b>Days driving wheel</b> Insert the tooth of the wheel in the flange gap, while turning softly in counterclockwise direction to ensure correct position of the day finger.
3401.086.FI 99.		<b>Day indicator pinion</b>
3147.062 100.		<b>Tens intermediate wheel</b> Place the arrow of the tens intermediate wheel in front of the half tooth of the tens indicator driving wheel.
3504.231.AD.1.A 101.		<b>Tens indicator (standard)</b> Nick of the indicator at 3 o'clock.
3315.003 102.		<b>Friction spring</b>
2130.193.G 103.		<b>Date mechanism maintaining plate</b> Date mechanism maintaining plate held by 3 screws 4000.320.
4000.320 104.		<b>Screw</b>
3506.077.G 105.		<b>Intermediate Dial support</b> Polished version first.
3506.076.G 106.		<b>Dial support</b>
8200 107.		<b>Moebius 8200</b>
9014 108.		<b>Moebius 9014</b>
124 109.		<b>Jismaa 124</b>
9020 110.		<b>Moebius 9020</b>

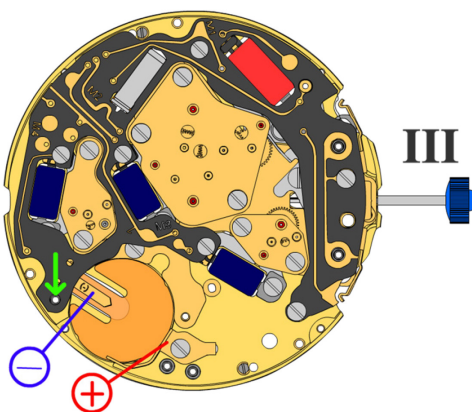


Battery	<b>395</b>
Voltage	<b>1.55 V</b>



*Setting stem in position I, calendar not in gear,  
60 s measuring interval for rate and consumption:*

Typical consumption	<b><math>\mu A</math></b>
Maximal consumption	<b><math>\mu A</math></b>
Instantaneous rate	<b>-10s/M. .. +20s/M.</b>
Lower working voltage limit	<b>1.30 V</b>



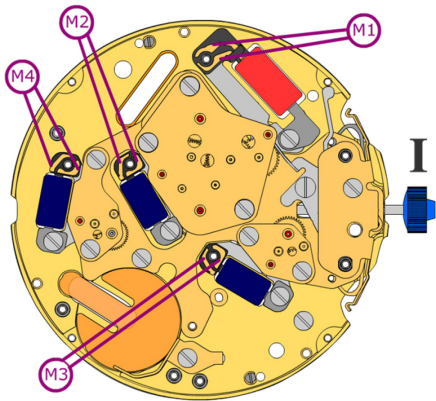
*Setting stem in position III, 60 s measuring interval:*

Typical consumption	<b>0.10 <math>\mu A</math></b>
Maximal consumption	<b>0.30 <math>\mu A</math></b>



*Hold down the electrical module to allow the electronic flow.*



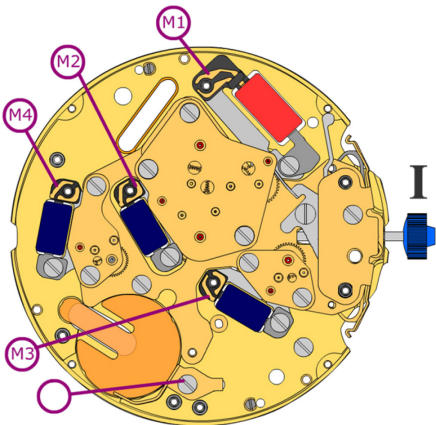


Coil resistance M1 **1.50 k $\Omega$  .. 1.70 k $\Omega$**

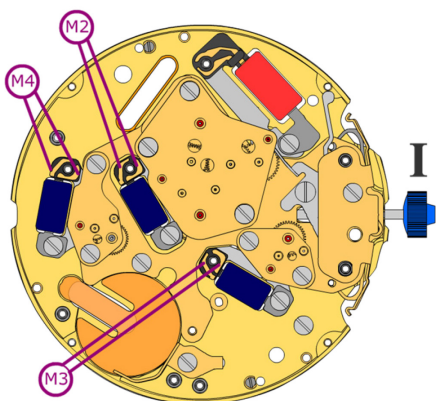
Coil resistance M2 **2.20 k $\Omega$  .. 2.40 k $\Omega$**

Coil resistance M3 **2.20 k $\Omega$  .. 2.40 k $\Omega$**

Coil resistance M4 **2.20 k $\Omega$  .. 2.40 k $\Omega$**



Coil isolation M1/M2/M3/M4  **$\infty$  k $\Omega$**



*Signal generator (4.9 ms, 8 Hz):*

Lower working voltage limit  
M2/M3/M4 **1.30 V**